For model numbers, specifications and application charts please visit our website at www.imperial-tools.com.

TRIPLE HEAD LEVER TYPE



370-FH TRIPLE HEAD 180° TUBE BENDER

- Bends 3/16", 1/4", 3/8" and 1/2" tubing.
- Makes smooth, tight radius 180° bends.
- Calibrated markings for making accurate left-hand, right-hand and offset bends.
- Adjustable hook.
- Optimum bending radius for each tubing size.
- Made of lightweight die-cast aluminum.

368-FH IMP™ TRIPLE HEAD 90° BENDER

For soft copper, aluminum and thin wall steel tubing.

- For 3/16", 1/4", 5/16" and 3/8" (6 mm and 8 mm) 0.D. tubing.
 15/16" (17.5 mm) radius to center of tube.

470-FH TRIPLE HEAD 180° TUBE BENDER WITH ROTO-LOK™ INDEXING HANDLE

- Bends 3/16", 1/4", 5/16" and 3/8" O.D. tubing.
- Patented, quick-action indexing lever repositions two-stage handle midway through bend when both handles begin to meet. This feature allows easy fabrication of bends up to 180° with reduced effort, better control and no crossing of handles!
- Makes smooth, tight radius 180° bends.
- Calibrated markings for making accurate left-hand, right-hand and offset bends.
- Optimum bending radius for each tubing size.
- Compact design for working in tight spaces.
- Made of lightweight die-cast aluminum.

LEVER TYPE



664-FH HEAVY-DUTY 180° TUBE BENDER WITH ROTO-LOK™ **INDEXING HANDLE FOR TIGHT RADIUS BENDS**

For 1/4" to 1/2" and 6 mm to 12 mm 0.D. tubing.

- New design for accurate and tight bends up to 180° in stainless steel and other tough metals.
- Patented, quick-action indexing lever repositions two-stage handle midway through a bend when both handles begin to meet. This feature allows easy fabrication of bends up to 180° with reduced effort, better control and no crossing of handles!
- Rollers in bending handle reduce friction and bending effort; eliminate scoring of tubing.
- Durable nickel finish. Vise lug for mounting in vise.

364-FHA LEVER TYPE TUBE BENDERS

For 1/8" to 1" and 6 mm to 12 mm 0.D. tubing.

Each tool bends one size tubing. (11) fractional and (4) metric sizes available. Open-side type which slips over tube at any point. Makes smooth, tight radius bends up to 180° with minimum effort. No scoring or flattening of tubing. Calibrated to show angle of bend. Wide hook grips tubing securely.

364-FHB SWIVEL HANDLE TUBE BENDERS

For 1/4" to 1/2" and 6 mm to 12 mm 0.D. tubing.

The 364-FHB series has a swivel handle that can be repositioned midway through a bend when both handles begin to meet. This simple feature allows easy fabrication of bends up to 180° with reduced effort, better control and without the crossing of handles, typical of most other lever type benders.

Each tool bends one size tubing. (5) fractional and (4) metric sizes available.

GEAR TYPE



364-FHB



270-F GEAR TYPE TUBE BENDERS

For 3/8" to 1-1/8" O.D. tubing.

For all bending work. Spur-gear type with 10-to-1 ratio for easy bending of all metal tubing of bending temper. Floating shoe aligns tube perfectly on calibrated forming wheel. Pull-pin on wheel speeds repositioning for bends over 90°. Portable. Can be hand held, clamped in vise or bolted to bench. Adapts to pipe vise with handle 271-F. Each tool bends one size tubing. (7) fractional sizes available.